AMENDMENT NO. 2 FEBRUARY 2023

TO

IS 17264 : 2022 TEXTILES — POLYESTER INDUSTRIAL YARNS — SPECIFICATION

(First Revision)

(*Page* 1, *Clause* **3.3**) — Substitute the following for existing:

'**3.3 Commercial Allowance** — A defined percentage to be added to the net mass of the yarns at ambient conditions for the calculation of commercial mass and certain other properties.

NOTE — The commercial allowance for polyester IDY shall be 2.0 percent.'

(*Page* 1, *Clause* **3.4**) — Substitute the following for existing:

'**3.4 Commercial Mass** — The mass obtained by adding to the net mass at ambient conditions, the mass corresponding to the commercial allowance.'

(*Page* 1, *Clause* **3.9**) — Substitute the following for existing:

'**3.9 Mass**

3.9.1 *Gross Mass*

The total mass of a consignment, or of any part of a consignment, including the yarn and the tare.

3.9.2 *Net Mass*

The difference between the gross mass and the corresponding tare, determined at the same time.

3.9.3 *Tare*

The sum of the masses of all the packing materials such as pallets, wrappers and covers, tie bands/straps, paper tubes, etc, relating to a consignment or to any part of a consignment.'

(*Page* 2, *Clause* **4.4,** ***l****ine* 1) — Substitute '30' *for* '300'.

(*Page* 3, *Table* 2) — Insert the followings rows after Sl No. xviii):

'xix)	Virgin yarn	VIDY
xx)	Recycled yarn	RIDY'.

(*Page* 4, *Clause* **6.4**) — Insert the following after sentence 1:

'The requirements of colour fastness to rubbing shall be optional.'

[*Page* 6, *Table* 5, *Sl No.* (ii), *col* (2)] — Substitute 'Rubbing (optional)' *for* 'Rubbing'.

(*Page* 7, *Clause* **6.5**) — Substitute the following for existing:

'**6.5 Commercial Mass**

The commercial mass shall be obtained by adding mass corresponding to commercial allowance of 2.0 percent to the net mass of the consignment at ambient conditions and it shall not be less than the declared commercial mass of the consignment.'

Price Group 1

[*Page* 7, *Clause* **8.1** (c)] — Substitute ‘Gross or net mass of each carton/pallet;’ *for* ‘Commercial mass of each carton/pallet’.

(*Page* 9, *Annex* A) — Delete the following reference:

‘IS 7703 (Part 3) : 1991 Methods of Test for continuous filament polyester and polyamide flat yarn — Commercial mass (*first revision*)’.

(*Page* 9, *Annex* **B-3**) — Insert the following note under the clause:

‘NOTE — Conditioning of samples for at least 4 h is sufficient to attain moisture equilibrium.’

(TXD 31)

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